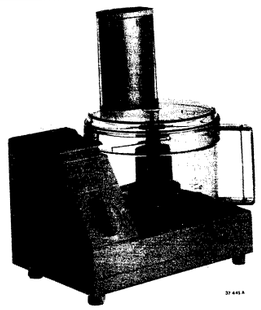
Food processor

HR2374
HR2375

Service
Service
Service



Domestic Appliances and Personal Care Division

Service Manual 4822 729 20787 is herewith cancelled.

Service Manual

PRODUCT INFORMATION

No synthetic parts should be cleaned in a dishwashing machine.

HR2374 is provided with items 30, 31 and 32.
HR2375 is provided with items 40, 44, 45 or 50, 54, 55.
Depending of the version the items 41, 42, 43 or 51, 52, 53 are packed with the appliance.

Motor	: Series wound Statically and dynamically balanced Self-lubricating bearings
Power	: 210 W
Voltage	: 230/250 V, 220 V, 50/60 Hz
Speed unloaded	: 2.000 rpm.
Cord length	: 1.4 m
Capacity	: bowl 650 cc.
Weight appliance	: 1600 gr
Dimensions appliance	: 25 x 17.5 x 17 cm

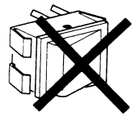
SERVICE INFORMATION

1. Place the safety switch (item 9) in the tophousing (item 3) as is mentioned in the wiring diagram.
2. Place the cover (item 7) on the safety switch (item 9) with the lever to the front of the appliance.
3. When replacing the drive wheel (item 17) support the rotorshaft.
4. Without demounting the appliance the driver (item 11) can be replaced.
5. Difference between the **-/A** and **-/B**; **-/C**;**-/D** version. The **-/A** version is provided with a motorbrake function if the safety switch has been used (see diagrams).
6. To improve the stiffness a metal hookspring item 5a code 4822 492 42144 is added to appliance with a synthetic motor mounting plate (HR2374 and HR2375/A -/B and -/C version). The long side of the bended spring hooks to the square hole in the housing and the other side to the motor mounting plate. If the spring is placed the internal wirings may not touch the spring.
7. The -/D version is provided with a new motor. Therefore the items 3, 6, 8, 8a and 12 has been changed or added.

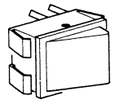
NOTE:

If a repair has been executed make sure, before mounting the inlay (item 1), that the **safety switch** (item 9) and so the switch bracket (item 7) is in its off-position.
See switch position drawing below.

on-position incorrect



off-position correct



EVA.00451

CAUTION:

Ensure that all functions, inclusive the **function** of the **safety switch**, are correct. This check must be done, preferably with the belonging container and lid.

DocumentationTechnique Service Dokumentation Documentazione di Servizio Huolte-Ohje Manual de Servicio Manual de Serviço

Subject to modification
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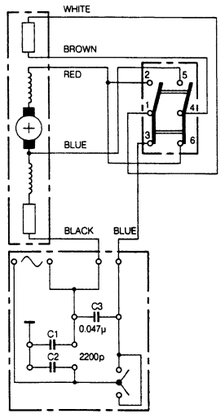
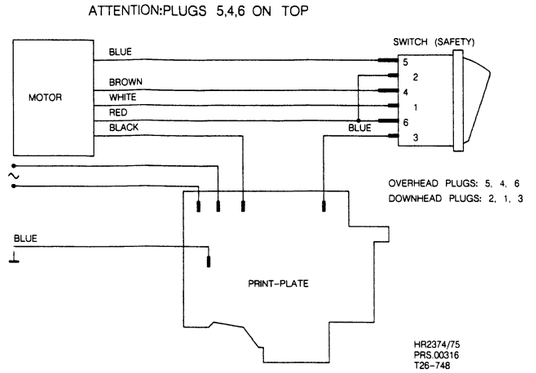
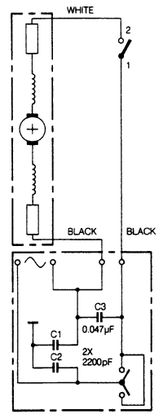
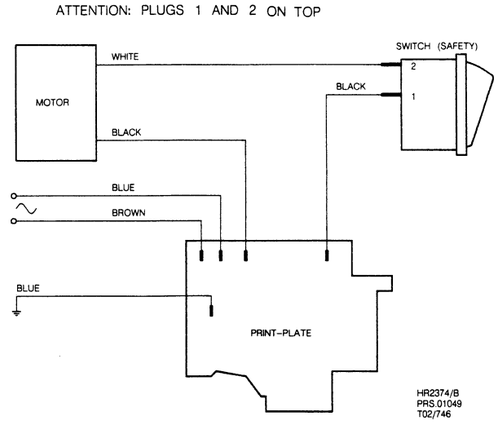


-/A versions

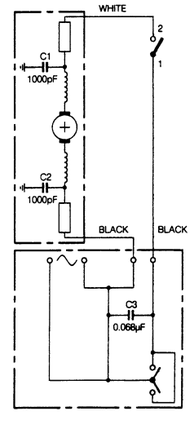


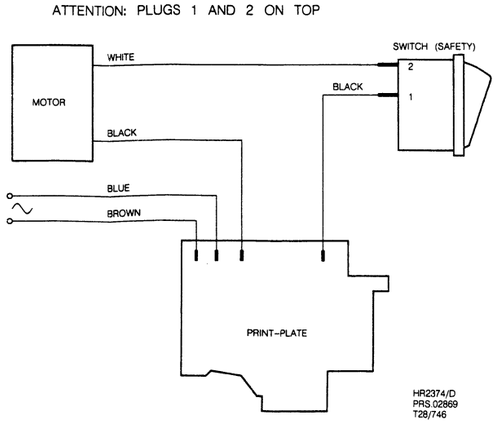


/B; /C versions



-/D version





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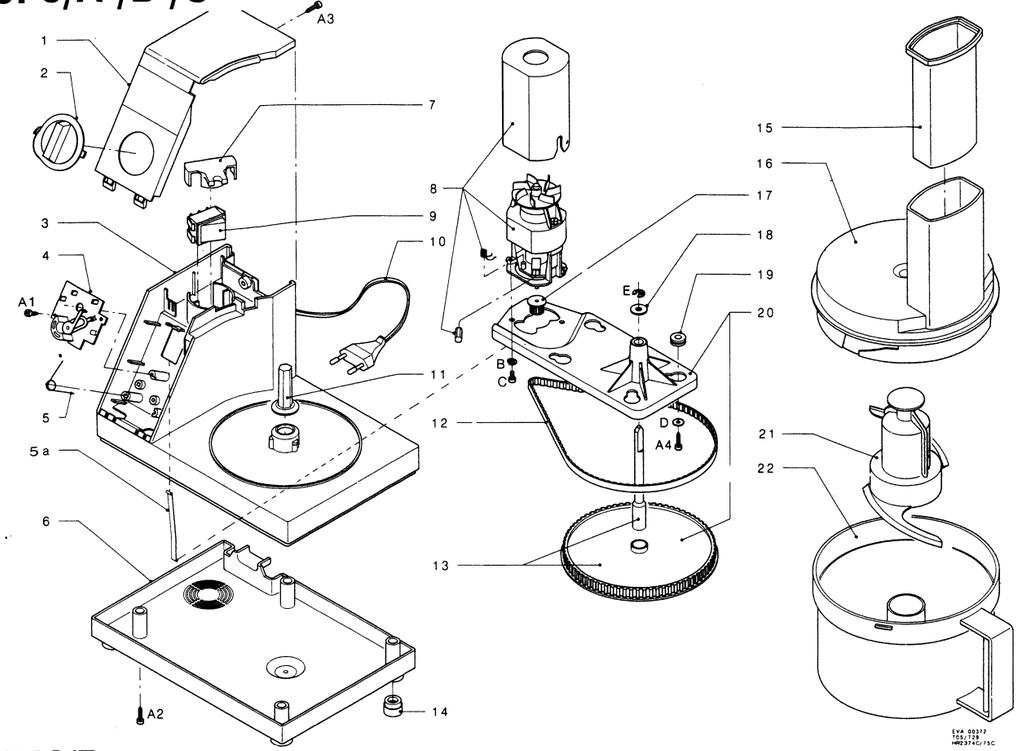
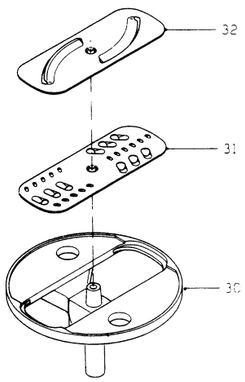
HR2374/A-/B-/C
HR2375/A-/B-/C

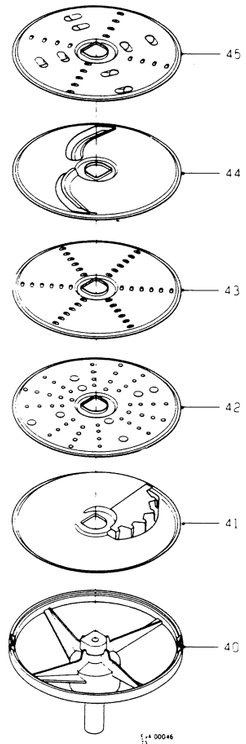


30	4822 690 40172
31	4822 690 40173
32	4822 690 40174
40	4822 690 40175
41	4822 690 40131
42	4822 690 40107
43	4822 690 40125
44	4822 690 40108
45	4822 690 40106

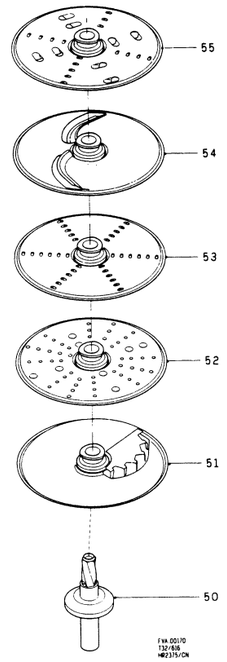
HR2374/A
HR2374/BN-/D



HR2375/B

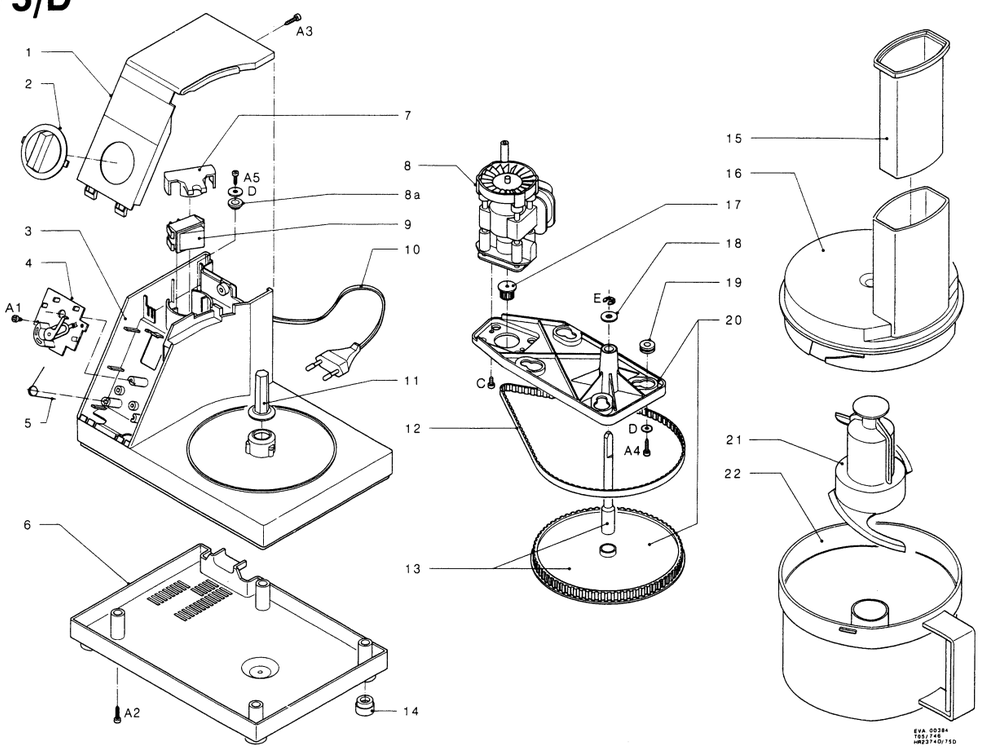


HR2375/CN-/D



50	4822 535 80744
51	4822 690 40184
52	4822 690 40185
53	4822 690 40183
54	4822 690 40181
55	4822 690 40182

HR2374/D
HR2375/D



1	4822 441 30795
2	4822 413 51246
3	4822 441 30919
4	4822 277 10823
5	4822 492 41264
5a	4822 492 42144[1.2.3]
6	4822 441 30918
7	4822 270 10056
8+17	4822 361 70383 220 V[1]
	4822 361 70384 240 V[1]
	4822 361 70385 220 V[2.3]
	4822 361 70386 240 V[2.3]
8+17	4822 361 10469 220 V[4]
	4822 361 10468 240 V[4]
8a	4822 325 60326[4]
9	4822 277 10824[1]
	4822 277 10565[2.3]
10	4822 321 10242
11	4822 535 80718
12	4822 358 30465[1.2.3]
	4822 358 30799[4]
13	4822 528 81203
14	4822 462 40336
15	4822 690 40169
16	4822 441 30767 HR2374
	4822 441 10973 HR2375
17	4822 528 81028
18	4822 532 11213
19	4822 325 60262
20	4822 528 60216[1.2.3]
21	4822 690 40171
22	4822 418 40486

A	4822 502 30076
B	4822 530 80163 (M4)[1.2.3]
C	4822 502 10694 (M4x12)[1.2.3]
	4822 502 30004[4]
D	4822 532 10863
E	4822 530 70035

[1] /A versions
[2] /B versions
[3] /C versions
[4] /D versions